



MUL 46R

Single-head drilling unit with manual forward movement with 6 spindles designed to drill the holes required to fit heavy hinges in a single work cycle (blocking together the leaf and frame) with quick and precise operation. The quick bit change system speeds up positioning for drilling two-wing hinges for left and right side. Possibility of changing the centre distance of the holes between leaf and frame and storing 6 repeatable positions. Horizontal clamp with low-pressure device Vice plane with 6-position adjustable revolver stop for frame centring
Mechanical depth stop. Micro-mist pneumatic tool lubrication (emulsified oil) with three nozzles.



Technical details

Three-phase power supply	380/400 - 50/60	Volt-Hz
Three-phase motor power	1.1	kW
Spindle speed	2400	rpm
Z axis stroke	100	mm
Clamp capacity	195 x 140	mm
Shanking drill diameter with surface	10	mm
Adjustable hinge centre distance	48...110	mm
Weight	120	kg

Fittings

- Service spanner bag
- Operator's and maintenance manual with EC declaration
- 4 Disengageable stops
- Stop support rod L=1000 mm
- Adjustable levelling feet
- Air blowing gun for cleaning
- Hinge drilling centre distance – choose type (see list below):
 - > Drilling centre-distance spacers 22-28-22-28-22
 - > Drilling centre-distance spacers 22-27.5-22-27.5-22
 - > Drilling centre-distance spacers 22.5-22-22.5-22-22.5
 - > Drilling centre-distance spacers 34-21-34-21-34
 - > Drilling centre-distance spacers 22-20.5-22-20.5-22
 - > Drilling centre-distance spacers 23-22-23-22-23

Accessories

- RH and LH roller conveyor for supporting profiles with foot L=1200 mm
- Disengageable stop
- Special drilling centre distance spacer
- Different types of bits