

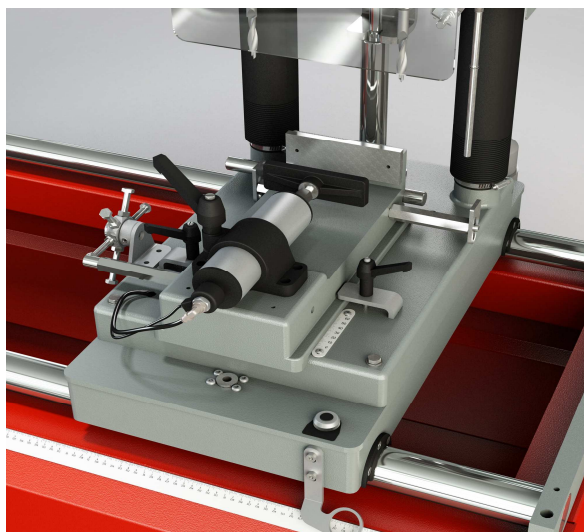


FOR 22D - FOR 23D

Double-head drilling machine on 2000/3000 mm long base, the left unit secures the other mobile unit manually, with pneumatic lock. Each automatic-drop unit can be selected separately and features 2 spindles with variable centre distance, pneumatic movement of the mobile bit with possibility of storing 2 centre distances and rapid approach device with automatic profile section height detection. Pneumatic control of lowering speed.

Transversal adjustable clamp planes, with possibility of storing 6 positions, to speed up positioning.

Mobile control panel. Pneumatic horizontal vices with low pressure device and mechanical depth stops facilitate the operating cycle. Micro-mist pneumatic tool lubrication (emulsified oil) with four nozzles.



Technical details

Three-phase power supply	380/400 - 50/60	Volt-Hz
Three-phase motor power	1.1	kW
Spindle speed	2250	rpm
Z axis stroke	150	mm
Clamp capacity	120 x 230	mm
Shanking drill diameter	12	mm
Adjustable spindle centre distance	25...180	mm
Base length	2000-3000	mm
Weight - (version 23D)	400(520)	kg

Fittings

Service spanner bag
 Operator's and maintenance manual with EC declaration
 2 Disengageable stops
 4 HSS bits 2 \varnothing 6/11.5 a 90° \pm 0 L=120 collet \varnothing 12x30
 Stop support rod L=1000 mm
 Adjustable levelling feet
 Air blowing gun for cleaning

Accessories

Disengageable stop
 Different types of bits