

**FOR 18P**

Single-head drilling machine with manual downward movement and 2 spindles with variable centre distance and hydraulic forward speed adjustment. Pneumatic movement of the mobile bit with possibility of storing 2 centre distances. Quick approach devices with automatic detection of profile height. Y axis adjustable clamp plane, with possibility of storing 6 positions, speeds up positioning. Forward movement on ball-bearing guides and runners ensures strength and precision over the years. Pneumatic horizontal vice with low pressure device and mechanical depth stop facilitate the operating cycle. Micro-mist pneumatic tool lubrication (emulsified oil) with two nozzles.

FOR 18P

Rinaldi



Technical details

Three-phase power supply	380/400 - 50/60	Volt-Hz
Three-phase motor power	1.1	kW
Spindle speed	2250	rpm
Z axis stroke	150	mm
Clamp capacity	120 x 230	mm
Shanking drill diameter	12	mm
Adjustable spindle centre distance	25...180	mm
Weight	130	kg

Fittings

Service spanner bag
Operator's and maintenance manual with EC declaration
2 HSS bits 2 \emptyset 6/11.5 a 90 \pm 0 collet \emptyset 12x30
4 Disengageable stops
Stop support rod L=1000 mm
Adjustable levelling feet
Air blowing gun for cleaning

Accessories

RH and LH roller conveyor for supporting profiles with foot L=1200 mm
Disengageable stop
Different types of bits

Fratelli Rinaldi srl - via Prada 2/5 - Vignola, Modena - ITALY
T +39 059 775100 - F +39 059 7703141 - www.rinaldisrl.com