



INT 30 - INT 30F

Horizontal end milling machine with manual feed designed to perform milling at 90 ° for version "30" also variable angle from -45 ° to + 45 ° in the version "30F" of aluminum profiles for windows and doors. The advancing movement on guides and recirculating balls which guarantees rigidity, smoothness and precision in time. The brake motor with thermal magnetic protection, the grip horizontal and vertical clamps with low pressure device and the area guard work, to raise visibility inside the car at the highest levels of safety for the operator. Change Quick cutter, the depth stop turret with 6 adjustable positions and pneumatic tool lubrication mist (emulsified oil) will speed up the work cycle. The work plan of ground steel with electrolytic treatment is smooth, non-stick the chips and rust. The warehouse integrated tool holders and swarf conveyed make the car neat and clean.

Technical datas

Power supplies treephasee	380/400-50/60	Volt-Hz
Treephasee motor power	1.1	kW
Spindle speed	2850	r.p.m.
Stroke axis X	320	mm
Clamp capacity (bxh)	200x120	mm
Maximum cutter diameter	160	mm
Milling angle (model 30)	90	°
Milling angle (model 30F)	-45...+45	°
Weight	110	kg

Standard equipement

Service spanners
Use and maintenance manual and ce marking
Cutter sleeve cutters Ø27/32 L=160 mm (installed)
Locking pin on cutter sleeve
Quick tool change lever
Adjustable leveling feets (installed)
Air blow gun for cleaning (installed)

Options

Roller conveyor for supporting profiles L=150 mm
Groups cutters a design